

Fig. 1

TEMPERATURE (DEG. F)

TIME (MIN.)

LIQUID (ZONE I)

SOLID (ZONE II)

LIQUID (ZONE III)

MELTING PT.

FREEZING PT.

A

B

C

D

E

0

5

10

15

20

25

30

35

40

-80

-90

-100

-110

-120

-130

-140

-150

-160

-170

DESIGNING FOR THE FUTURE

TEMP. vs. TIME FOR 95.6 WT% d-LIMONENE
AND FOR 50 VOL% CUMENE IN d-LIMONENE

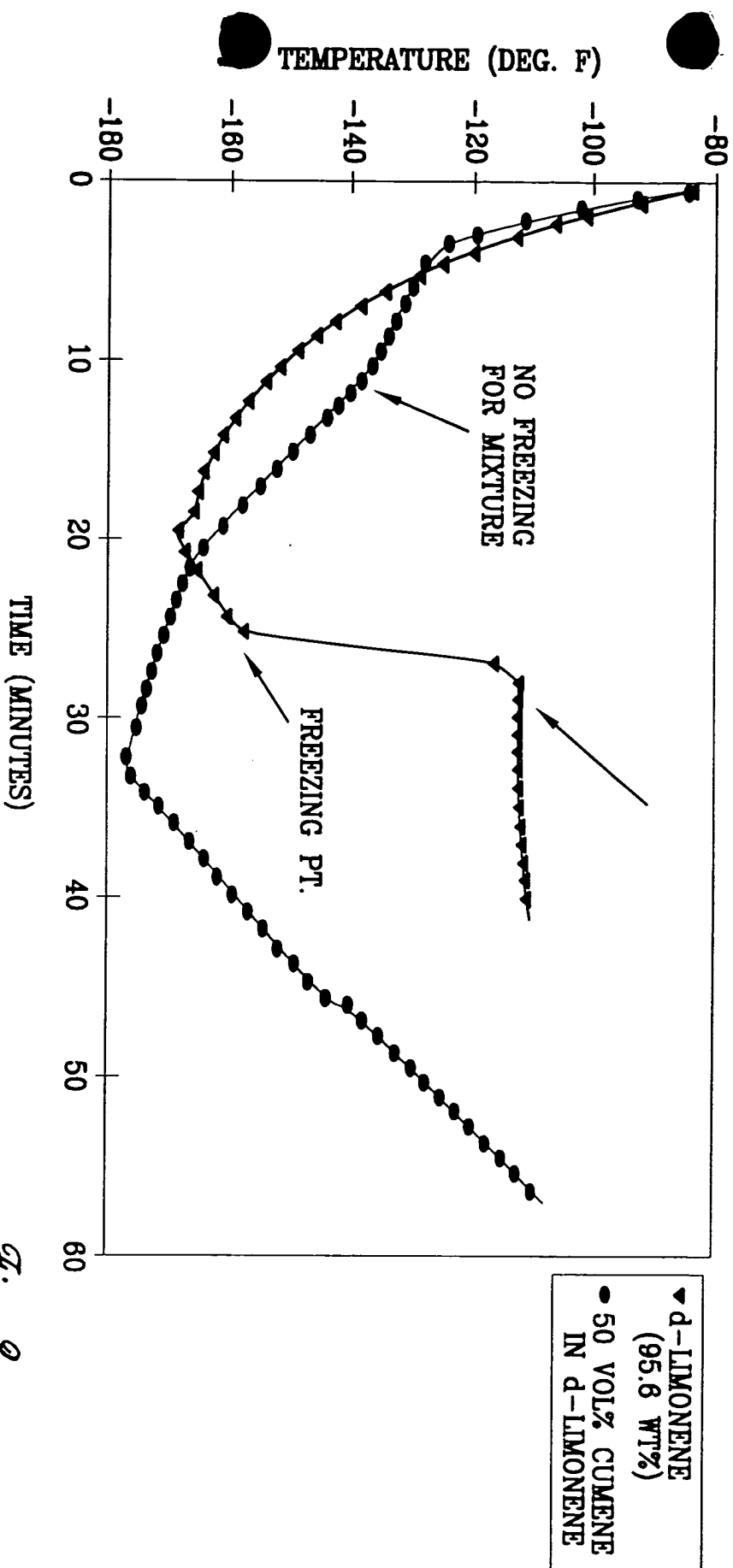


Fig. 3

00612200 071000

100

